

# Work Order ID 50958

July 28, 2009 8:52:56 AM

Page 1

Item ID: D412-760-111

Accept

Setup Start

Revision ID: C

Stop

Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 7/28/09 Start Qty: 1.00

Cust Item ID:

Required Date: 7/29/09 Req'd Qty: 1.00

Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
1CA-D412-760	Rev. 2

100	0.00
-----	------



DC

Memo

Document Control

Photocopy bluefile & type labels per PPP D412-760-111 CHG001

110	0.00
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Packaging

Pick Kit

Memo

Packaging

120	0.00
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QC

QC4- 100% Inspect kits for completeness

Memo

Quality Control

0.00

0.00

8 orlos/b

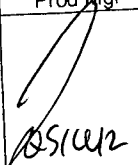

=> 8 orlos/b

9/1/28 (1x) 50

(40) 4



## WORK ORDER CHANGES

W/O:		PROCEDURE CHANGE	By	Date	Qty	Approval	Approval
DATE	STEP					Chief Eng / Prod Mgr	QC Inspector
09-08-13	w/o header	Addl dwg (make reference) <del>KA-442-760 Rev. 2</del> to dwg box. I.I.N. 442-760 REV C param change		09/08/13	-	 09/08/13	 09/08/13

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE (NCR)

NCR:		Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
DATE	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date &amp; initial all entries

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Item ID: D412-760-111

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Start Date: 7/28/09 Start Qty: 1.00

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Required Date: 7/29/09 Req'd Qty: 1.00

Customer:



Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-011 Location: _____ PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
									
QC	Memo	0.00							
Quality Control									

C209108112

09-08-13  
A

# Picklist Print

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Work Order ID: 50958

Parent Item: D412-760-111RevC

Parent Item Name: Aft Cabin Wall and Pylon Protector

Comments:

Start Date: 7/28/09

Required Date: 7/29/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3933-1RevA  Manufactured No

110

Each

6.0000

1.0000

Aft Wall Protector

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

8

50208

8

Main Warehouse

ST

6

50608

6

D3933-2RevA  Manufactured No

110

Each

1.0000

1.0000

Aft Cabin Wall Protector, RH

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

50209

1

D3935-1RevA  Manufactured No

110

Each

1.0000

1.0000

Pylon Protector

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

1

50210

1

~~50208~~ 9/17/08 SD

~~50608~~

~~50209~~ 9/17/28 SD

~~50210~~ 9/20/28 SD

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Work Order ID: 50958

Parent Item: D412-760-111RevC

Parent Item Name: Aft Cabin Wall and Pylon Protector

Comments:

Start Date: 7/28/09

Required Date: 7/29/09

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3935-2RevA Pylon Protector		Manufactured	No			110	Each	5.0000	1.0000			

Warehouse  
Location  
Main Warehouse  
ST  
50610

Loc Qty

Loc Code

D3942-1RevA Angle		Manufactured	No			110	Each	18.0000	14.0000			
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Warehouse  
Location  
Main Warehouse  
ST  
50556

Loc Qty

Loc Code

D3942-3RevA Clip		Manufactured	No			110	Each	8.0000	10.0000			
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Warehouse  
Location  
Main Warehouse  
ST  
50426

Loc Qty

Loc Code

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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Work Order ID: 50958

Parent Item: D412-760-111RevC

Parent Item Name: Aft Cabin Wall and Pylon Protector


Start Date: 7/28/09

Required Date: 7/29/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS27039-4-10  Screw	84	Purchased	No			110	Each	48.0000	4.0000			

Warehouse Loc Qty Loc Code

Location

Main Warehouse


ST

48

112045 ✓

48

112045 9/1/28 SP

MS27039-4-14  Screw	86	Purchased	No			110	Each	172.0000	6.0000			
--	----	-----------	----	--	--	-----	------	----------	--------	--	--	--

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

172


112045 ✓

22

112273

150

112045 9-7-28 SP

MS27039-5-08  SCREW	86	Purchased	No			110	Each	122.0000	6.0000			
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Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

122

112087 ✓

22

112298

100

112087 9/7-28

10 SP



# Picklist Print

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Work Order ID: 50958



Parent Item: D412-760-111RevC



Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 7/28/09

Required Date: 7/29/09

Comments:

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS27039-5-12	75	Purchased	No			110	Each	36.0000	8.0000			

Screw

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	36	
112087	36	

112087 9/4/28 (10) SP

## 25.9 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	QTY -111	QTY -211	Part Number	Description
X						D412-760-011	CABIN FLOOR PROTECTOR KIT
	X					D412-760-013	CABIN FLOOR PROTECTOR KIT
		X				D412-760-015	CABIN FLOOR PROTECTOR KIT
			X			D412-760-017	CABIN FLOOR PROTECTOR KIT
				X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
					X	D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
1						D3574-1	CABIN FLOOR PROTECTOR
1						D3574-2	CABIN FLOOR PROTECTOR
	1					D3574-3	CABIN FLOOR PROTECTOR
	1					D3574-4	CABIN FLOOR PROTECTOR
		1				D3574-5	CABIN FLOOR PROTECTOR
		1				D3574-6	CABIN FLOOR PROTECTOR
1						D3575-1	CABIN FLOOR PROTECTOR
1						D3575-2	CABIN FLOOR PROTECTOR
	1					D3575-3	CABIN FLOOR PROTECTOR
	1					D3575-4	CABIN FLOOR PROTECTOR
		1				D3575-5	CABIN FLOOR PROTECTOR
		1				D3575-6	CABIN FLOOR PROTECTOR
			1			D3788-1	CABIN FLOOR PROTECTOR
			1			D3788-2	CABIN FLOOR PROTECTOR
			1			D3788-3	CABIN FLOOR PROTECTOR
			1			D3788-4	CABIN FLOOR PROTECTOR
6	4	6	6			D3580-1	JOGGLE BRACKET
14	40	14	14		36	D3628-1	CUPPED WASHER
6	8	6	6			D3628-3	CUPPED WASHER
					1	D3876-1	RH FORWARD WALL PROTECTOR
					1	D3876-3	FORWARD WALL PROTECTOR
					1	D3876-5	LH WALL PROTECTOR
					1	D3876-7	AFT WALL PROTECTOR
					1	D3876-9	RH AFT WALL PROTECTOR
					1	D3876-11	FLOOR PROTECTOR
					1	D3876-13	DOOR PROTECTOR
				1		D3933-1	LH AFT CABIN WALL PROTECTOR
				1		D3933-2	RH AFT CABIN WALL PROTECTOR
				1		D3935-1	LH PYLON PROTECTOR
				1		D3935-2	RH PYLON PROTECTOR
				14		D3942-1	ANGLE
				10		D3942-3	CLIP
					1	D3952-1	PLACARD
					36	80-004-2-6	INSERT
28		28	28			AN960JD10	WASHER
12		12	12			AN960JD416	WASHER
14		14	14			MS24694S54	SCREW
6		6	6			MS24694S100	SCREW
					36	MS27039-1-04	SCREW
				4		MS27039-4-10	SCREW
				6		MS27039-4-14	SCREW
				6		MS27039-5-8	SCREW
				8		MS27039-5-12	SCREW

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Revision: 2

25-00-00